



Description

Sensitive material of GW4-QM gas sensor is SnO_2 , which with lower conductivity in clean air. When the target combustible gas exist, The sensor's conductivity is more higher along with the gas concentration rising. Please use simple electrocircuit, Convert change of conductivity to correspond output signal of gas concentration

GW4-QM gas sensor has high sensitivity to Methane, also to Propane and Butane. The sensor could be used to detect different combustible gas, especially Methane, it is with low cost and suitable for different application.

Application:

Domestic gas leakage detector
Industrial Combustible gas detector
Portable gas detector

Character:

Good sensitivity to Combustible gas in wide range
High sensitivity to Natural gas
Long life and low cost
Simple drive circuit

Technical Data

Sensor Type	Standard Encapsulation	Detection Gas	Concentration
Semiconductor	Bakelite (Black Bakelite)	Natural gas/ Methane	300-10000ppm (Natural gas / Methane)

Ordering Information

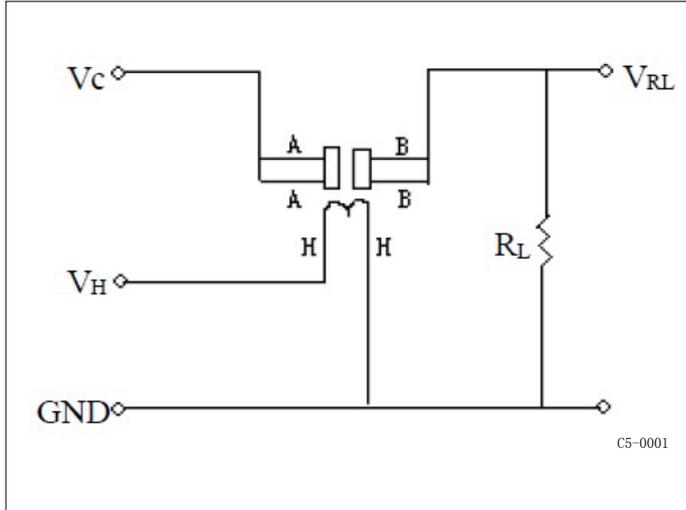
Packaging	Each Bulk	MOQ	Package
Bulk	1000pcs	1000pcs	φ19

Standard Circuit Condition

Loop Voltage	Heater Voltage	Load Resistance	Preheat time
≤24V	5. 0 ± 0.2 V	Adjustable	Over 48 hours

Test circuit

Circuit Description



The above is basic test circuit of the sensor. The sensor need to be put 2 voltage, Heater voltage (V_H) and test voltage (V_C). V_H used to supply certified working temperature to the sensor, while V_C used to detect voltage (V_{RL}) on load resistance (R_L) whom is in series with sensor. The sensor has light polarity, V_C need DC power. V_C and V_H could use same power circuit with precondition to assure performance of sensor. In order to make the sensor with better performance, suitable R_L value is needed:

Electrical Specification

Standard Circuit Condition return circuit DC Voltage: $V_C \leq 24V$ heating voltage (AC or DC) $5.0V \pm 0.2V$
load resistance R_L adjustable

Parameter	Symbol	Test Conditions	Typ	Units
Heater Resistance	R_H	DC $V_C \leq 24V$	31 ± 3	Ω
Heater consumption	P_H	AC or DC $V_H = 5.0 \pm 0.2V$ R_L : adjustable	≤ 900	mW
Sensing Resistance	R_s	(in 5000ppm CH4)	2 ~ 20	K Ω
Sensitivity	S	$R_s(\text{in air}) / R_s(5000\text{ppm CH}_4)$	≥ 5	
Slope	α	$(R_{5000\text{ppm}} / R_{3000\text{ppm}} \text{ CH}_4)$	≤ 0.6	
Tem	T_0		20 ± 2	$^{\circ}C$
Humidity	R_H		65 ± 5	%

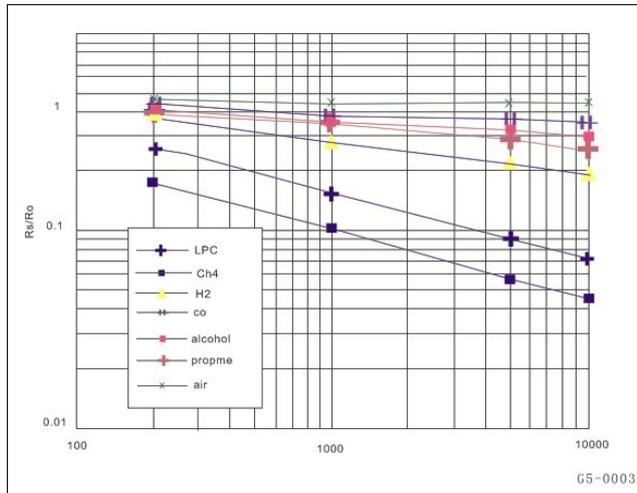
Power of Sensitivity body(P_s):

$$P_s = V_C^2 \times R_s / (R_s + R_L)^2$$

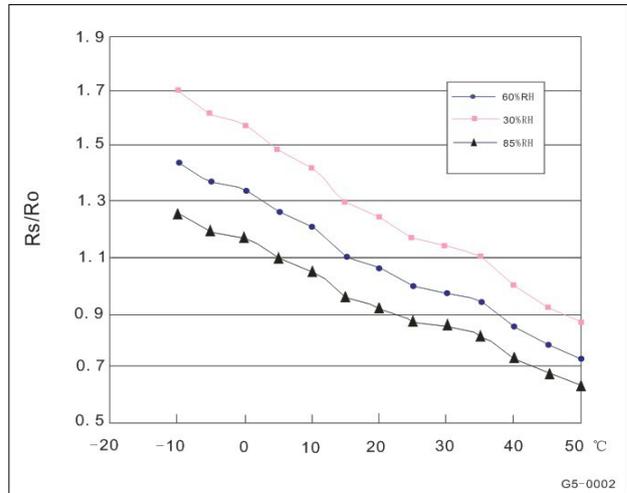
Resistance of sensor(R_s):

$$R_s = (V_C / V_{RL} - 1) \times R_L$$

Sensitivity Characteristic

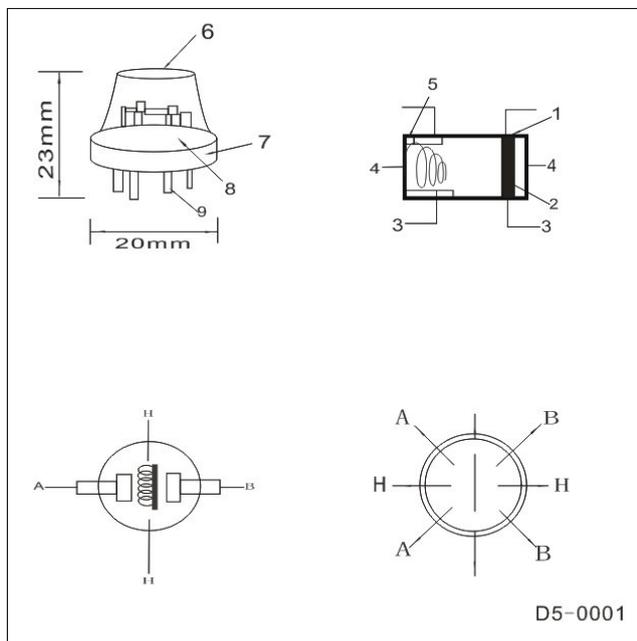


Temperature VS Humidity



Ordinate means resistance ratio of the sensor (R_s/R_o), abscissa is concentration of gases. R_s means resistance in different gases, R_o means resistance of sensor in 1000ppm Methane. All test are under standard test conditions.

Ordinate means resistance ratio of the sensor (R_s/R_o), R_s means resistance of sensor in 1000ppm Methane under different tem. and humidity. R_o means resistance of the sensor in environment of 1000ppm Methane, 20°C /65% R_H



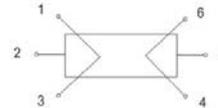
	Parts	Materials
1	Gas sensing layer	SnO_2
2	Electrode	Au
3	Electrode line	Pt
4	Heater coll	(Ni-Cr) alloy
5	Tubular ceramic	Al_2O_3
6	Anti-explosion network	Stainless steel gauze(SUS316 100-mesh)
7	Clamp ring	Copper plating Ni
8	Resin base	Bakelite
9	Tube Pin	Copper plating Ni

Structure and configuration of GW4-QM gas sensor is shown as D5-0001, sensor composed by micro Al_2O_3 ceramic tube, Tin Dioxide (SnO_2) sensitive layer, measuring electrode and heater are fixed into a crust made by plastic and stainless steel net. The heater provides necessary work conditions for work of sensitive components. The enveloped GW4-QM have 6 pin, 4 of them are used to fetch signals, and other 2 are used for providing heating current.

Following conditions must be Prohibited

1 Exposed to organic silicon steam

- 1.1 Organic silicon steam cause sensors invalid, sensors must be avoid exposing to silicon bond, fixture, silicon latex, putty or plastic contain silicon environment
- 1.2 High Corrosive gas
If the sensors exposed to high concentration corrosive gas (such as H_2S , SO_x , Cl_2 , HCl etc), it will not only result in corrosion of sensors structure, also it cause sincere sensitivity attenuation.
- 1.3 Alkali, Alkali metals salt, halogen pollution
The sensors performance will be changed badly if sensors be sprayed polluted by alkali metals salt especially brine, or be exposed to halogen such as fluorin.
- 1.4 Touch water
Sensitivity of the sensors will be reduced when spattered or dipped in water.
- 1.5 Freezing
Do avoid icing on sensor's surface, otherwise sensor would lose sensitivity.
- 1.6 Applied voltage higher
Applied voltage on sensor should not be higher than stipulated value, otherwise it cause down-line or heater damaged, and bring on sensors' sensitivity characteristic changed
- 1.7 Voltage on wrong pins
For 6 pins sensor, if apply voltage on 1、3 pins or 4、6 pins, it will make lead broken, and without signal when apply on 2、4 pins



2 Following conditions must be avoided

- 2.1 Water Condensation
Indoor conditions, slight water condensation will effect sensors performance lightly. However, if water condensation on sensors surface and keep a certain period, sensor's sensitivity will be decreased.
- 2.2 Used in high gas concentration
No matter the sensor is electrified or not, if long time placed in high gas concentration, it will affect sensors characteristic.
- 2.3 Long time storage
The sensors resistance produce reversible drift if it's stored for long time without electrify, this drift is related with storage conditions. Sensors should be stored in airproof without silicon gel bag with clean air. For the sensors with long time storage but no electrify, they need long aging time for stibility before using.
- 2.4 Long time exposed to adverse environment
No matter the sensors electrified or not, if exposed to adverse environment for long time, such as high humidity, high temperature, or high pollution etc, it will effect the sensors performance badly.
- 2.5 Vibration
Continual vibration will result in sensors down-lead response then repture. In transportation or assembling line, pneumatic screwdriver/ultrasonic welding machine can lead this vibration.
- 2.6 Concussion
If sensors meet strong concussion, it may lead its lead wire disconnected.
- 2.7 Usage
For sensor, handmade welding is optimal way. If use wave crest welding should meet the following conditions:
- 2.7.1 Soldering flux: Rosin soldering flux contains least chlorine
- 2.7.2 Speed: 1-2 Meter/ Minute
- 2.7.3 Warm-up temperature : $100 \pm 20^\circ C$
- 2.7.4 Welding temperature : $250 \pm 10^\circ C$
- 2.7.5 1 time pass wave crest welding machine If disobey the above using terms, sensors sensitivity will be reduced.